

®
MAC

V A L V E S

BULLET Valve®



Bullet Valve® (BV) Series

The Bullet Valve® represents yet another evolution in air valve technology from MAC.

- **VERY FEW PARTS**
- **LONG LIFE LIFTING SOLENOID**
- **ONE PIECE POPPET / ARMATURE** (Patents Pending)
- **BALANCED DESIGN**
- **SOLENOID ISOLATED FROM CONTAMINATED AIR**
- **UNIQUE MOUNTING**

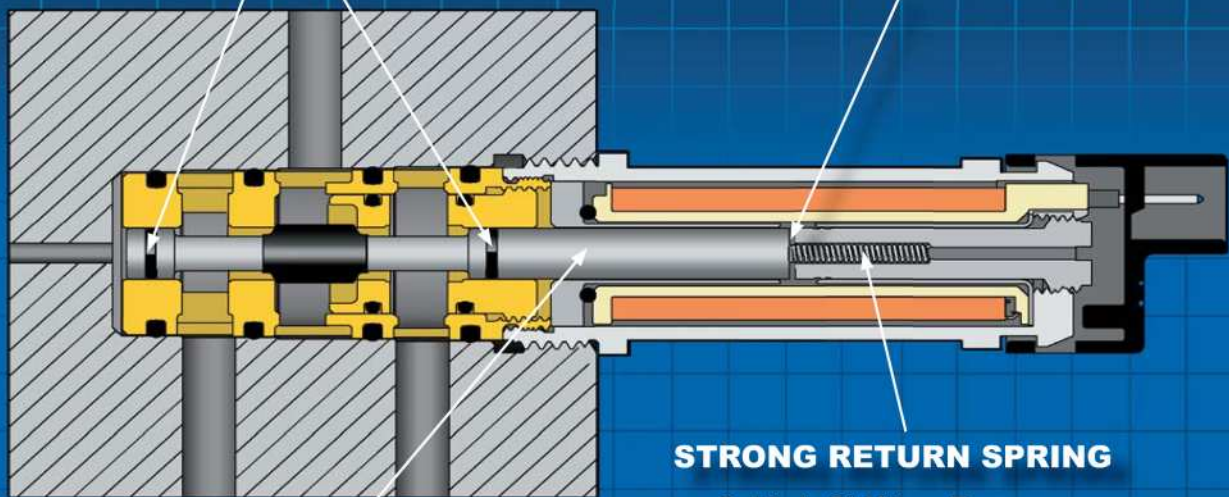
The threaded cartridge configuration allows for a variety of mounting possibilities, such as direct integration into pneumatic actuators or vacuum generators without the need of external tubing or fasteners. 2-way & 3-way models of the BV cartridge (9mm & 10mm dia.) are available. A surface manifold mount configuration is also offered.

D-SEAL TECHNOLOGY

- Minimum Friction
- Wiping Action
- Isolates Solenoid From Contaminated Air

LONG LIFE LIFTING SOLENOID

- **SHORT STROKE** - High Shifting Forces (Energized)
- **OVERSTROKE** - Built In Wear Compensation



ONE PIECE POPPET/ARMATURE (Patents Pending)

- **Balanced & Repeatable**
- **Cushioning** - Alleviates Solenoid Wear

STRONG RETURN SPRING

- **High Shifting Forces** (De-energized)

Valves That Don't StickSM



LDA

www.LDA.be - LDA@LDA.be

☎ +32(0)2- 266 13 13

Function	Flow [max]	Manifold mounting	Series
2/2	Up to 0.07 Cv	Cartridge	BV209A

OPERATIONAL BENEFITS

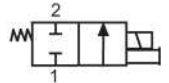
1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE

Type	2 Way
Cartridge (Standard)	BV209A-CA1-00-xxxx-xxx
Cartridge (Axial Flow)	BV209A-CB0-00-xxxx-xxx



SOLENOID OPERATOR

XXX - XX

Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	GC 24VDC (2.5W) GE 24VDC (4.0W) GH 12VDC (2.5W) GK 12VDC (4.0W)	† 0 No lead wire A 18" B 24" C 36" D 48" E 72" F 96" H 144"	C For Top Cover Option and Can w/ Outer Threads	JST Connector TA No ground wire TC Blocking & suppr. diode & LED (no ground) TE Blocking & suppr. diode (no ground) TG LED (no ground) TJ MOV (no ground) TL LED & MOV (no ground)
				Flying Leads BA BC BE BG BJ BL

*High wattage - high speed options - consult factory

High wattage configurations require intermittent duty cycles.

** ERC - Energy Reduction Circuitry - Reduces the effective wattage at continuous duty
ERC wattage reduction options - consult factory

CIRCUIT BAR

Bullet valve type	Cyl. port size	Spacing (mm)	Side cylinder port	Bottom cylinder port
Standard	#10-32 UNF	11	CCMV09A-00AAA-xx	CCMV09A-00BAA-xx
	M5	11	CCMV09A-00AAB-xx	CCMV09A-00BAB-xx
	M7	11	CCMV09A-00AAC-xx	CCMV09A-00BAC-xx
Axial flow	#10-32 UNF	11	-	CCMV09A-00BDA-xx
	M5	11	-	CCMV09A-00BDB-xx
	M7	11	-	CCMV09A-00BDC-xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

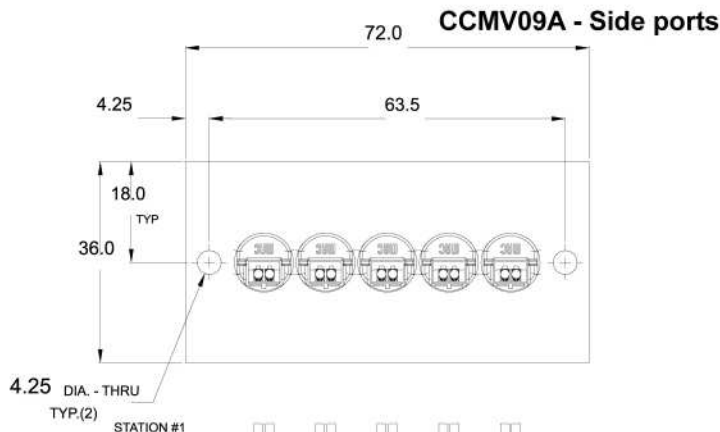
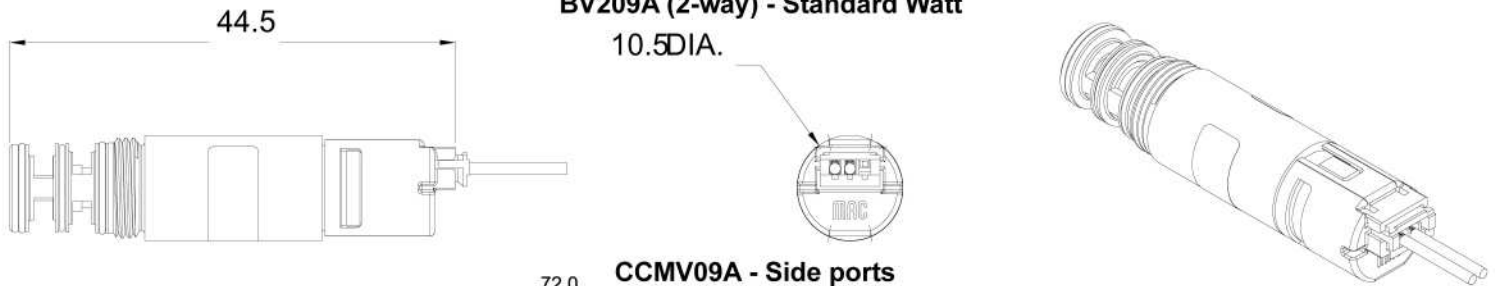
Technical Data

Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40µ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar $\Delta P=1bar$):	Up to 0.07 Cv
Voltage range:	-15% to +10% of nominal voltage

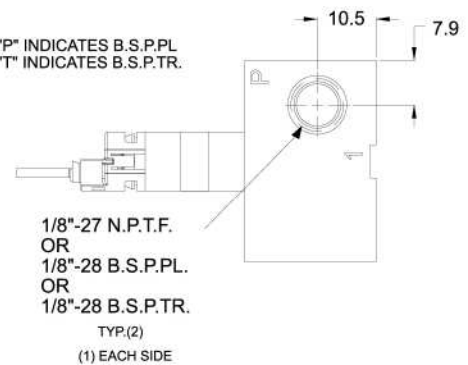
Tools: Manifold cavity step reamer: T-6961 • Insertion/removal socket: AT-1180 (Bit) AT-1185 (Bit Holder) AT-1184 (Handle)

Dimensions

Bullet Valve with "JST" Cover and Circuit Board for LED., MOV., & Diode Options BV209A (2-way) - Standard Watt



"P" INDICATES B.S.P.P.L.
"T" INDICATES B.S.P.T.R.

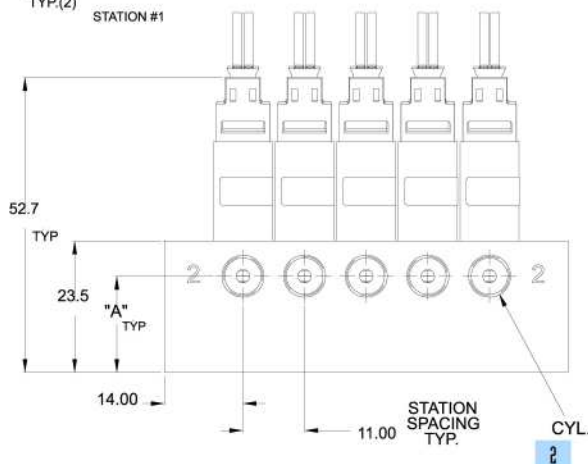


1/8"-27 N.P.T.F.
OR
1/8"-28 B.S.P.P.L.
OR
1/8"-28 B.S.P.T.R.

TYP.(2)
(1) EACH SIDE

BV209A SIDE PORTS

CYL.	DIMENSION "A"
#10-32	17.20
M5x0.8	17.20
M7x1.0	17.20



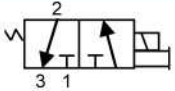
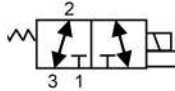
Function	Flow [max]	Manifold mounting	Series
3/2 NC, Universal	Up to 0.06 Cv	Cartridge	BV309A

OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

Type	3 Way N.C.	3 Way Universal
		
Cartridge	BV309A-CC1-00-xxxx-xxx	BV309A-CD1-00-xxxx-xxx

SOLENOID OPERATOR

X X X X - X X X				
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	GA 24VDC (1.0W) GB 24VDC (1.8W) GC 24VDC (2.5W) GD 24VDC (3.0W) GE 24VDC (4.0W) GF 12VDC (1.0W) GG 12VDC (1.8W) GH 12VDC (2.5W) GJ 12VDC (3.0W) GK 12VDC (4.0W)	† 0 No lead wire A 18" B 24" C 36" D 48" E 72" F 96" H 144"	C For Top Cover Option and Can w/ Outer Threads	JST Connector Flying Leads TA No ground wire BA TC Blocking & suppr. BC diode & LED (no ground) TE Blocking & suppr. BE diode (no ground) TG LED (no ground) BG TJ MOV (no ground) BJ TL LED & MOV BL (no ground)

* High wattage - high speed options - consult factory

** ERC wattage reduction options - consult factory

CIRCUIT BAR

Port size	Spacing (mm)	Side cylinder port
# 10-32 UNF	11	CCMV09A-00ABA-xx
M5	11	CCMV09A-00ABB-xx
M7	11	CCMV09A-00ABC-xx

xx = Number of stations

* High wattage configurations require intermittent duty cycles.

** ERC - Energy Reduction Circuitry - Reduces the effective wattage at continuous duty.

Note: for valves mounted to bar at factory, add -9 to model numbers.

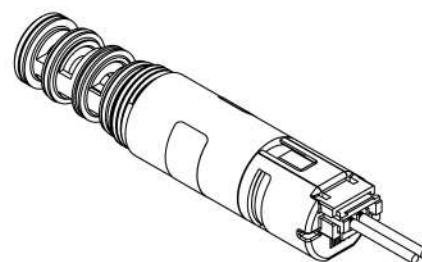
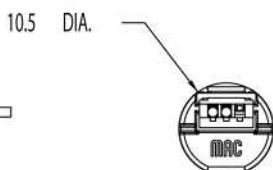
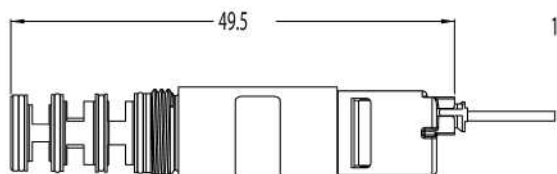
Technical Data

Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40μ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar ΔP=1bar):	Up to 0.06 Cv
Voltage range:	-15% to +10% of nominal voltage

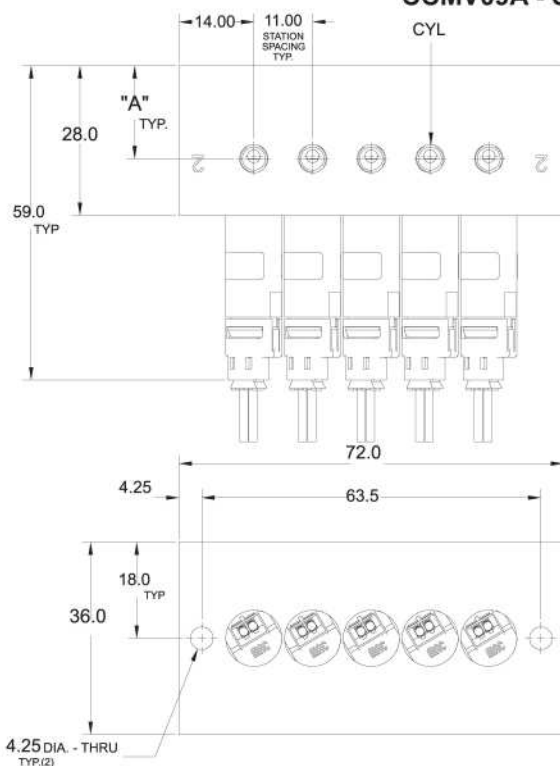
Tools: Manifold cavity step reamer: T-6962 • Insertion/removal socket: AT-1180 (Bit) AT-1185 (Bit Holder) AT-1184 (Handle)

Dimensions

Bullet Valve with "JST" Cover and Circuit Board for LED., MOV., & Diode Options BV309A (3-way) - Standard Watt



CCMV09A - Side ports

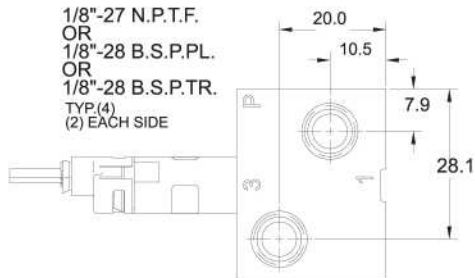


BV309A SIDE PORTS

CYL	DIMENSION "A"
#10-32	17.4
M5 X 0.8	17.4
M7 X 1.0	18.9

"P" INDICATES B.S.P.PL.
"T" INDICATES B.S.P.TR.

1/8"-27 N.P.T.F.
OR
1/8"-28 B.S.P.PL.
OR
1/8"-28 B.S.P.TR.
TYP.(4)
(2) EACH SIDE



Function	Flow [max]	Manifold mounting	Series
2/2	Up to 0.08 Cv	Cartridge	BV210A

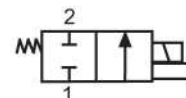
OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE	Type	2 Way
	Cartridge (Standard)	BV210A-CA1-00-xxxx-xxx
	Cartridge (Axial Flow)	BV210A-CB0-00-xxxx-xxx



SOLENOID OPERATOR

X X X X - X X X				
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	EH 24VDC (2.5W) EG 24VDC (4.0W) EK 12VDC (2.5W) EJ 12VDC (4.0W)	[†] 0 No lead wire A 18" B 24" C 36" D 48" E 72" F 96" H 144"	C For Top Cover Option and Can w/ Outer Threads	JST Connector TA No ground wire TC Blocking & suppr. diode & LED (no ground) TE Blocking & suppr. diode (no ground) TG LED (no ground) TJ MOV (no ground) TL LED & MOV (no ground)
				Flying Leads BA BC BE BG BJ BL

[†] Not available for flying leads cover

* High wattage - high speed options - consult factory
High wattage configurations require intermittent duty cycles.

** ERC - Energy Reduction Circuitry - Reduces the effective wattage at continuous duty
ERC wattage reduction options - consult factory

CIRCUIT BAR

Bullet valve type	Cyl. port size	Spacing (mm)	Side cylinder port	Bottom cylinder port
Standard	#10-32 UNF	12	CCMV10A-00AAA-xx	CCMV10A-00BAA-xx
	M5	12	CCMV10A-00AAB-xx	CCMV10A-00BAB-xx
	M7	12	CCMV10A-00AAC-xx	CCMV10A-00BAC-xx
Axial flow	#10-32 UNF	12	-	CCMV10A-00BDA-xx
	M5	12	-	CCMV10A-00BDB-xx
	M7	12	-	CCMV10A-00BDC-xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

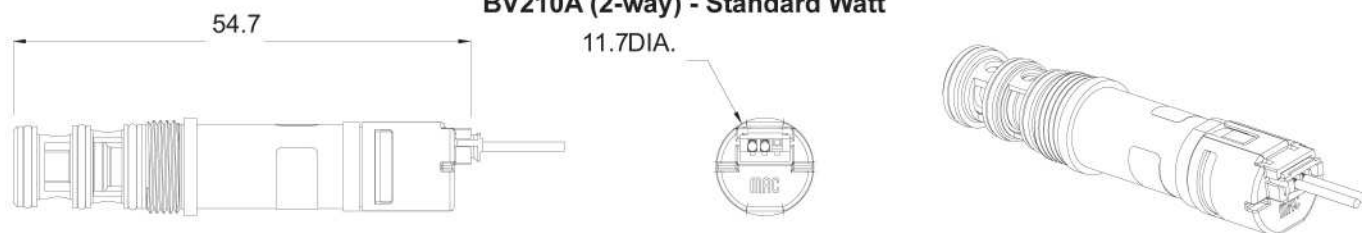
Technical Data

Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40μ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar ΔP=1bar):	Up to 0.08 Cv
Voltage range:	-15% to +10% of nominal voltage

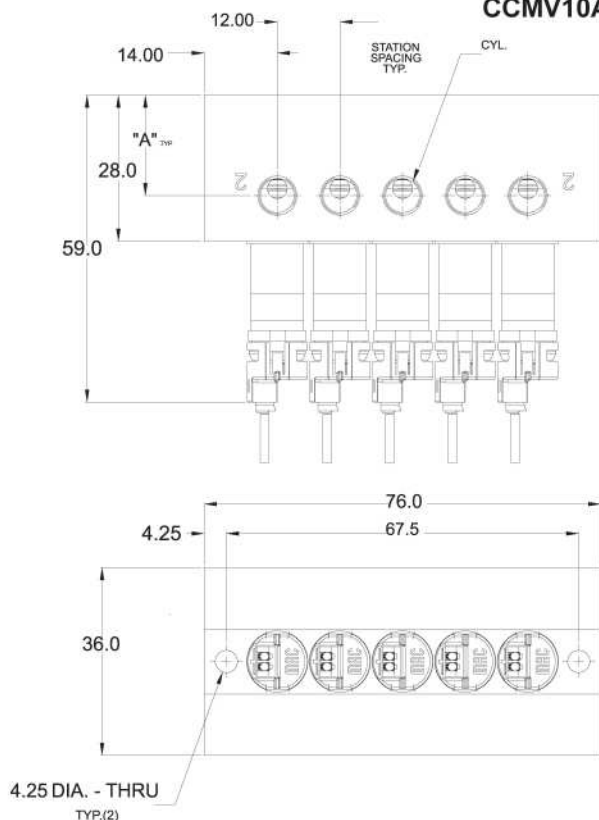
Tools: Manifold cavity step reamer: T-6960 • Insertion/removal socket: AT-1181 (Bit) AT-1185 (Bit Holder) AT-1184 (Handle)

Dimensions

Bullet Valve with "JST" Cover and Circuit Board for LED., MOV., & Diode Options BV210A (2-way) - Standard Watt

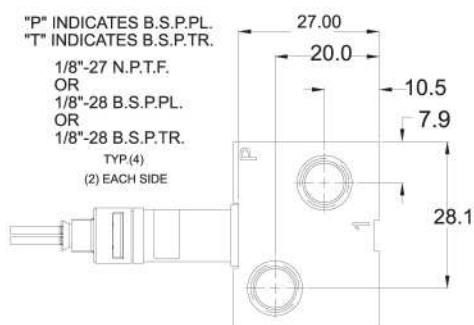


CCMV10A - Side Ports



BV210A SIDE PORTS

CYL.	DIMENSION "A"
#10-32	17.90
M5x0.8	17.90
M7x1.0	19.25



"P" INDICATES B.S.P.PL.
"T" INDICATES B.S.P.TR.
1/8"-27 N.P.T.F.
OR
1/8"-28 B.S.P.PL.
OR
1/8"-28 B.S.P.TR.
TYP.(4)
(2) EACH SIDE

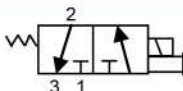
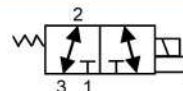
Function	Flow [max]	Manifold mounting	Series
3/2 NC, Universal	Up to 0.09 Cv	Cartridge	BV310A

OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE	Type	3 Way N.C.	3 Way Universal
			
	Cartridge (Standard)	BV310A-CC1-00- xxxx-xxx	BV310A-CD1-00- xxxx-xxx
	Cartridge (Diaphragm)	BV310A-DC1-00- xxxx-xxx	

SOLENOID OPERATOR

SOLENOID OPERATOR												
Solenoid		Voltage		Lead wire length		Solenoid can (round)		Solenoid cover				
B	Round	††HR	24VDC (.75W)	††HS	12VDC (.75W)	†0	No lead wire	C	For Top Cover Option and Can w/ Outer Threads	JST Connector	Flying Leads	
		HA	24VDC (1.0W)	HF	12VDC (1.0W)	A	18"			TA	No ground wire	BA
		HB	24VDC (1.8W)	HG	12VDC (1.8W)	B	24"			TC	Blocking & suppr. diode & LED	BC
		HC	24VDC (2.5W)	HH	12VDC (2.5W)	C	36"				(no ground)	
		HD	24VDC (3.0W)	HJ	12VDC (3.0W)	D	48"			TE	Blocking & suppr. diode (no ground)	BE
		HE	24VDC (4.0W)	HK	12VDC (4.0W)	E	72"			TG	LED (no ground)	BG
						F	96"			TJ	MOV (no ground)	BJ
				H	144"	TL	LED & MOV (no ground)	BL				

††Only available with Diaphragm type valve

* High wattage - high speed options - consult factory

** ERC wattage reduction options - consult factory

† Not available for flying leads cover

††Only available with Diaphragm type valve

* High wattage - high speed options - consult factory

** ERC wattage reduction options - consult factory

† Not available for flying leads cover

CIRCUIT BAR

Port size	Spacing (mm)	Side cylinder port
# 10-32 UNF	12	CCMV10A-00ABA- xx
M5	12	CCMV10A-00ABB- xx
M7	12	CCMV10A-00ABC- xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

* High wattage configurations require intermittent duty cycles.

** ERC - Energy Reduction Circuitry - Reduces the effective wattage at continuous duty.

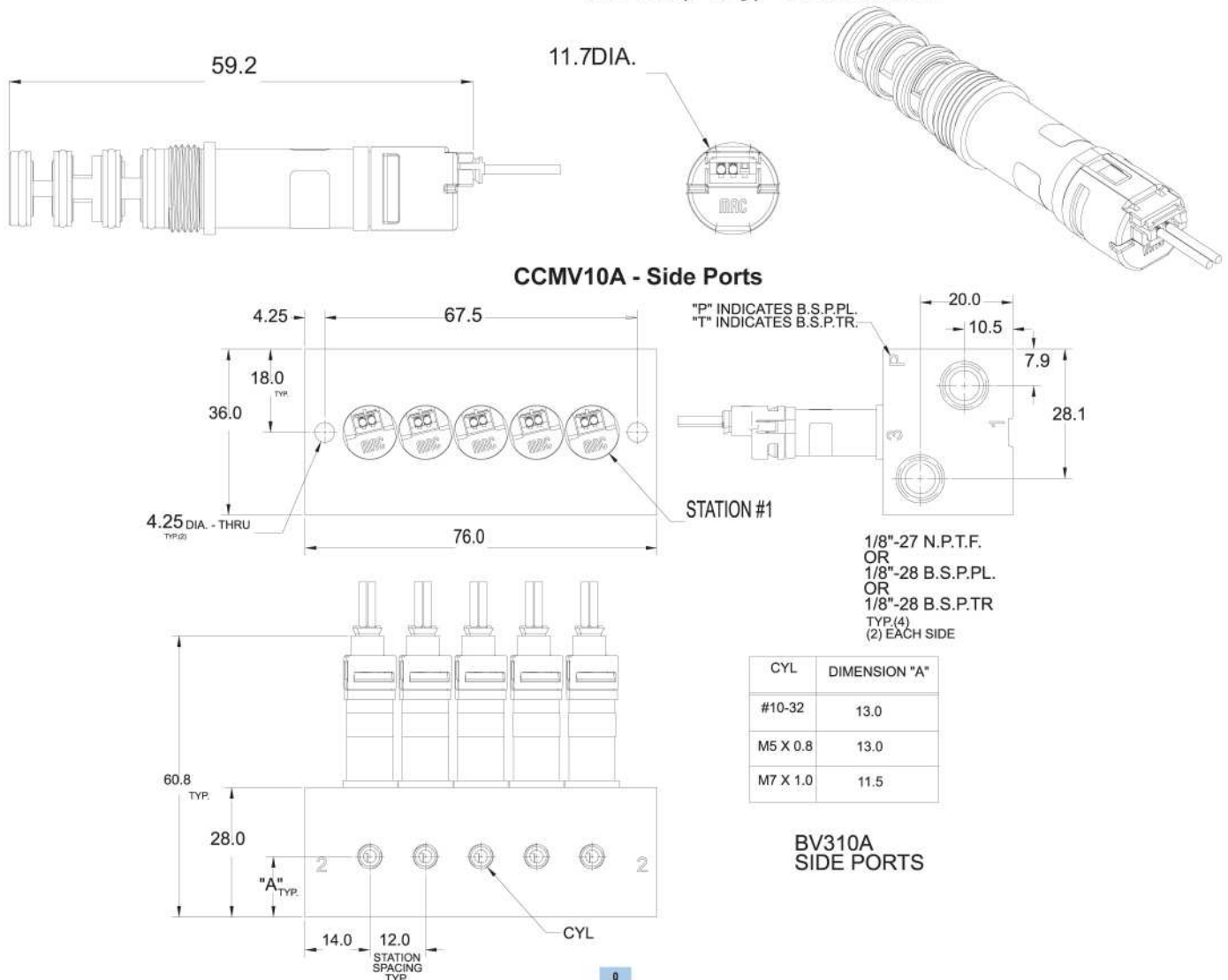
Technical Data

Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40μ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar ΔP=1bar):	Up to 0.09 Cv
Voltage range:	-15% to +10% of nominal voltage

Tools: Manifold cavity step reamer: T-7396 • Insertion/removal socket: AT-1181 (Bit) AT-1185 (Bit Holder) AT-1184 (Handle)
Modifications: MOD L001 (Modified diaphragm valve for <1cc/Min leak rate)

Dimensions

Bullet Valve with "JST" Cover and Circuit Board for LED., MOV., & Diode Options BV310A (3-way) - Standard Watt



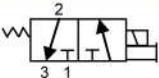
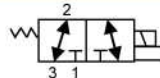
Function	Flow [max]	Manifold mounting	Series
3/2 NC, Universal	Up to 0.08 Cv	Manifold mount - Non plug-in	BV310A

OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life



How To Order

VALVE	Type	3 Way N.C.	3 Way Universal
			
	Manifold Mount - Non plug-in	BV310A-LC1-00-xxxx-xxx	BV310A-LD1-00-xxxx-xxx

SOLENOID OPERATOR

X X X X - X X X				
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	HA 24VDC (1.0W) HB 24VDC (1.8W) HC 24VDC (2.5W) HD 24VDC (3.0W) HE 24VDC (4.0W) HF 12VDC (1.0W) HG 12VDC (1.8W) HH 12VDC (2.5W) HJ 12VDC (3.0W) HK 12VDC (4.0W)	† 0 No lead wire A 18" B 24" C 36" D 48" E 72" F 96" H 144"	B Cover For Manifold Body	JST Connector Flying Leads TA No ground wire BA TC Blocking & suppr. diode & LED (no ground) BC TE Blocking & suppr. diode (no ground) BE TG LED (no ground) BG TJ MOV (no ground) BJ TL LED & MOV (no ground) BL

* High wattage - high speed options - consult factory

** ERC wattage reduction options - consult factory

NON PLUG-IN CIRCUIT BAR

Port size	Spacing (mm)	Side cylinder port	Bottom cylinder port
# 10-32 UNF	12	CBMV10A-00ABA-xx	CBMV10A-00BBA-xx
M5	12	CBMV10A-00ABB-xx	CBMV10A-00BBB-xx
M7	12	CBMV10A-00ABC-xx	CBMV10A-00BBC-xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

Options

BV310A-LC 1-00-xxxx-xxx

Replace with "0" for no manual operator

How to order bar configured for regulator

CBMV10A-00 A BB- xx

Replace with **D** for regulator - Side ports

Replace with **E** for regulator - Bottom ports

Note: Regulator must be ordered separately - see next page

* High wattage configurations require intermittent duty cycles

**ERC - Energy Reduction Circuitry - Reduces the effectiveness wattage at continuous duty

Technical Data

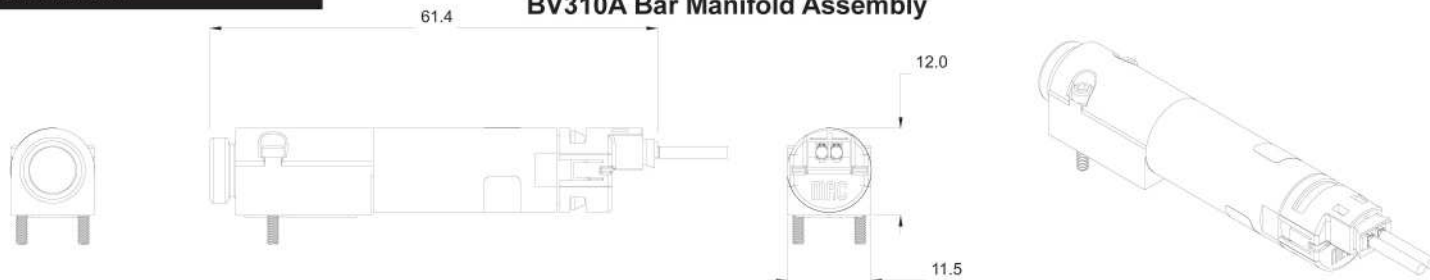
Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40µ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar $\Delta P=1$bar):	Up to 0.08 Cv
Voltage range:	-15% to +10% of nominal voltage

Spare parts:

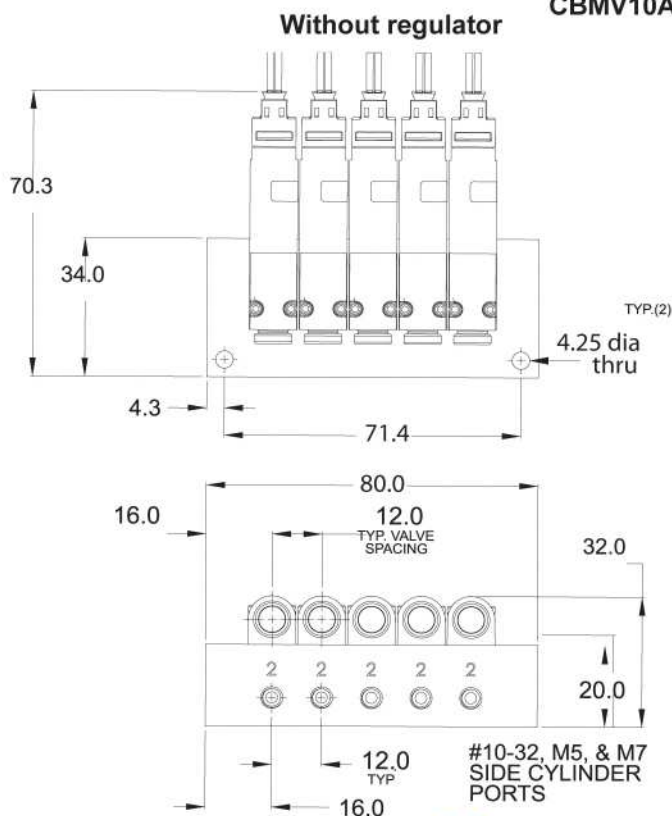
- Pressure seal, body to base: 16985 • Mounting screw, body to base: 35166 - 2 pcs required
- Regulator for bar: PR44A-A0AX **X = A** 0 to 100 PSI
B 0 to 60 PSI
C 0 to 40 PSI
D 0 to 15 PSI
- Blank Station Cover Plate: N-BV008

Dimensions

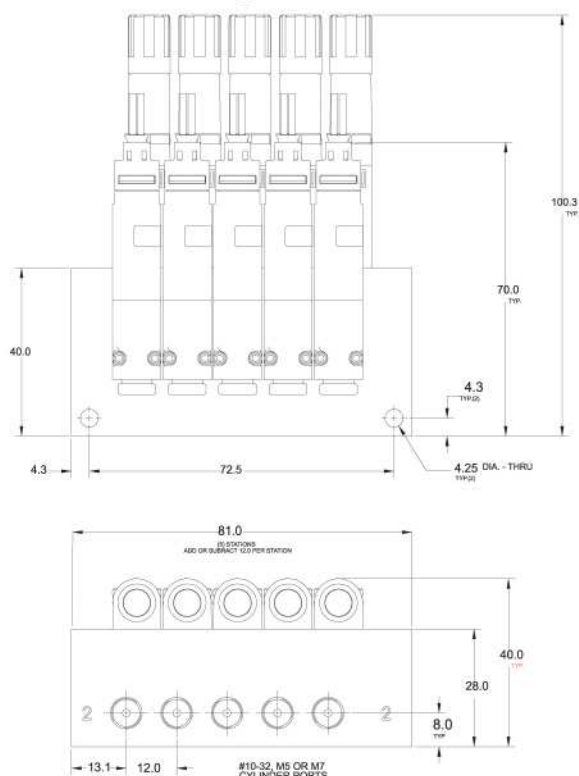
BV310A Bar Manifold Assembly



CBMV10A Circuit bar for BV310



With regulator



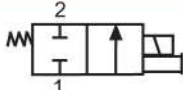
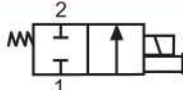
Function	Flow [max]	Manifold mounting	Series
2/2	Up to 0.24 Cv	Cartridge	BV214A

OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE	Type	2-Way (standard)	2-Way (axial flow)
			
	Cartridge	BV214A-CA1-00-xxxx-xxx	BV214A-CB0-00-xxxx-xxx

SOLENOID OPERATOR

XXXX - XXX				
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	CA 24VDC (1.0W) CB 24VDC (1.8W) CC 24VDC (2.5W) CD 24VDC (3.0W) CE 24VDC (4.0W) CF 12VDC (1.0W) CG 12VDC (1.8W) CH 12VDC (2.5W) CJ 12VDC (3.0W) CK 12VDC (4.0W)	0* No lead wire A 18" B 24" C 36" D 48" E 72" F 96" H 144"	C For Top Cover Option and Can w/ Outer Threads	JST Connector TA No ground wire TC Blocking & suppr. diode & LED (no ground) TE Blocking & suppr. diode (no ground) TG LED (no ground) TJ MOV (no ground) TL LED & MOV (no ground) Flying Leads BA BC BE BG BJ BL MAC JAC Connector † GA MAC JAC
		* Not available for flying leads cover		

CIRCUIT BAR

Bullet valve type	Cyl. port size	Spacing (mm)	Side cylinder port	Bottom cylinder port
Standard	M7	17	CCMV14A-00AAA-xx	CCMV14A-00BAA-xx
	1/8"	17	CCMV14A-00AAB-xx	CCMV14A-00BAB-xx
	5/32 tube recpt.	17	CCMV14A-00AAC-xx	CCMV14A-00BAC-xx
Axial flow	M7	17	-	CCMV14A-00BDA-xx
	1/8"	17	-	CCMV14A-00BDB-xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

† Requires special spacing - - consult factory

Note: Common inlet & exhaust are 1/4" NPTF
For BSPPL or BSPTR threads consult factory

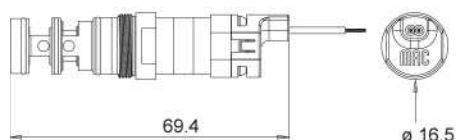
Technical Data

Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40µ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar, Δ P=1bar):	Up to 0.24 Cv (4.0 W)
Voltage range:	-15% to +10% of nominal voltage

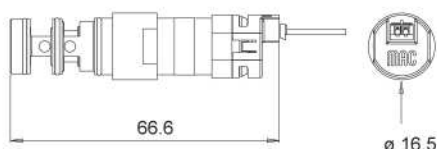
Tools: Manifold cavity step reamer: T-7331 • Insertion/removal socket: AT-1263 (Bit) AT-1185 (Bit Holder) AT-1264 (Handle)

Dimensions

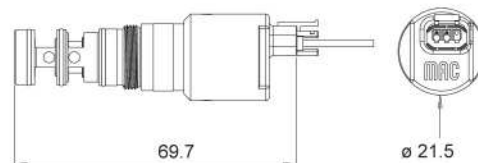
Flying leads



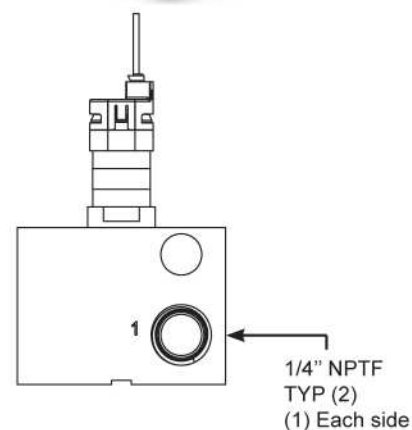
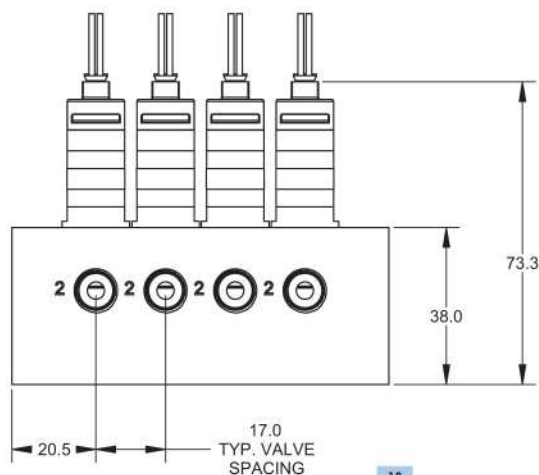
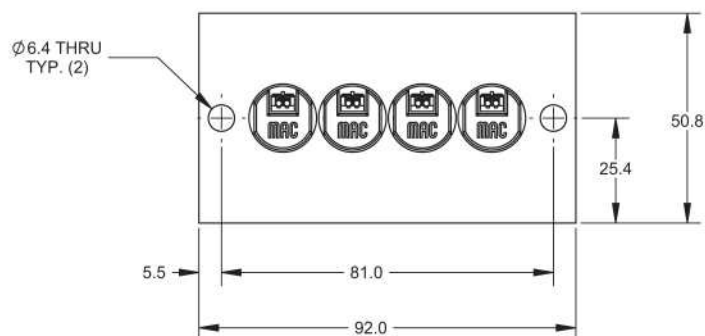
JST Connector



MAC Jac



CCMV14A bar with BV214A valves



Function	Flow [max]	Manifold mounting	Series
3/2	Up to 0.24 Cv	Cartridge	BV314A

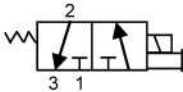
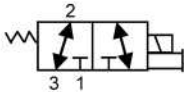
OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE

Type	3-Way N.C.	3-Way universal valve
		
Cartridge	BV314A-CC1-00-xxxx-xxx	BV314A-CD1-00-xxxx-xxx

SOLENOID OPERATOR

XXXX - XX				
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	CA 24VDC (1.0W) CB 24VDC (1.8W) CC 24VDC (2.5W) CD 24VDC (3.0W) CE 24VDC (4.0W) CF 12VDC (1.0W) CG 12VDC (1.8W) CH 12VDC (2.5W) CJ 12VDC (3.0W) CK 12VDC (4.0W)	0* No lead wire A 18" B 24" C 36" D 48" E 72" F 96" H 144"	C For Top Cover Option and Can w/ Outer Threads	JST Connector TA No ground wire TC Blocking & suppr. diode & LED (no ground) TE Blocking & suppr. diode (no ground) TG LED (no ground) TJ MOV (no ground) TL LED & MOV (no ground) MAC JAC Connector † GA MAC JAC
		* Not available for flying leads cover		Flying Leads BA BC BE BG BJ BL

CIRCUIT BAR

Cyl. port size	Spacing (mm)	Side cylinder port	Bottom cylinder port
M7	17	CCMV14A-00ABA-xx	CCMV14A-00BBA-xx
1/8"	17	CCMV14A-00ABB-xx	CCMV14A-00BBB-xx
5/32 tube receptacle	17	CCMV14A-00ABC-xx	CCMV14A-00BBC-xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

† Requires special spacing - - consult factory

Note: Common inlet & exhaust are 1/4" NPTF

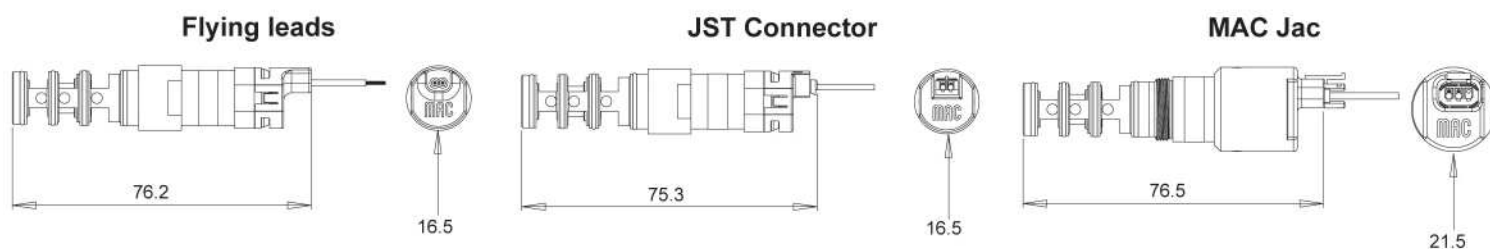
For BSPPL or BSPTR threads consult factory

Technical Data

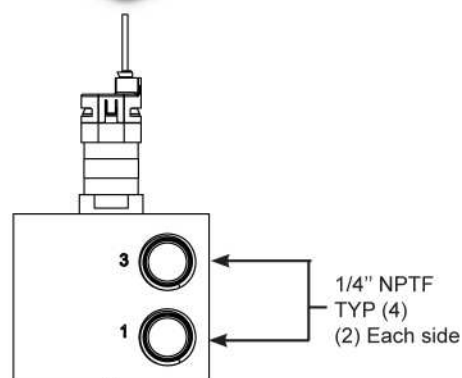
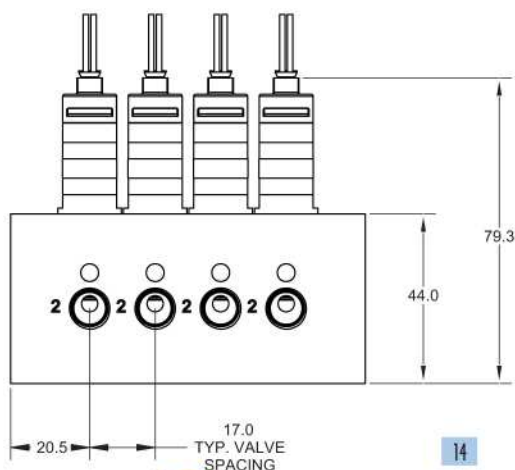
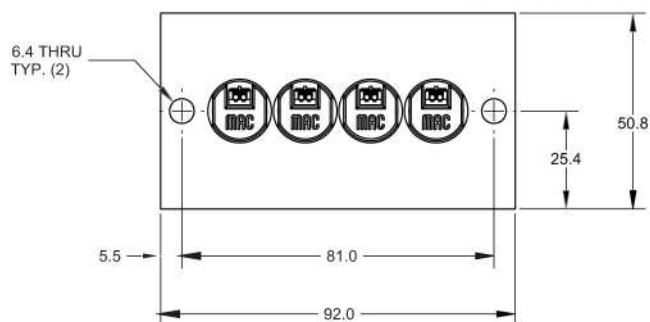
Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40µ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow (at 6 bar, $\Delta P=1$bar):	Up to 0.24 Cv (4.0 W)
Voltage range:	-15% to +10% of nominal voltage

Tools: Manifold cavity step reamer: T-7321 • Insertion/removal socket: AT-1263 (Bit) AT-1185 (Bit Holder) AT-1264 (Handle)

Dimensions



CCMV14A bar with BV314A valves



Function	Flow [max]	Manifold mounting	Series
2/2	Up to 0.6 Cv	Cartridge	BV221A

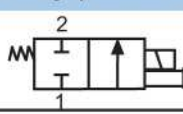
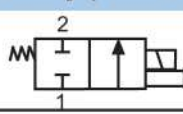
OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE

Type	2-Way (standard)	2-Way (axial flow)
		
Cartridge	BV221A-CA1-00-xxxx-xxx	BV221A-CB0-00-xxxx-xxx

SOLENOID OPERATOR

XXXX - XXX				
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover
B Round	CA 24VDC (1.0W)	0* No lead wire	C For Top Cover Option and Can w/ Outer Threads	M12 JST Pico Flying Leads
	CB 24VDC (1.8W)	A 18"		TA BA No ground wire
	CC 24VDC (2.5W)	B 24"		RC TC PC BC Blocking & suppr. diode & LED (no ground)
	CD 24VDC (3.0W)	C 36"		RE TE PE BE Blocking & suppr. diode (no ground)
	CE 24VDC (4.0W)	D 48"		RG TG PG BG LED (no ground)
	CF 12VDC (1.0W)	E 72"		RJ TJ PJ BJ MOV (no ground)
	CG 12VDC (1.8W)	F 96"		RL TL PL BL LED & MOV (no ground)
	CH 12VDC (2.5W)	H 144"		RN PN Transfer Board
	CJ 12VDC (3.0W)			
	CK 12VDC (4.0W)			
		*Not available for flying leads cover Only option for Pico and M12 cover		
				GA MAC JAC Connector

Note:
For CIRCUIT BAR ordering information please consult factory

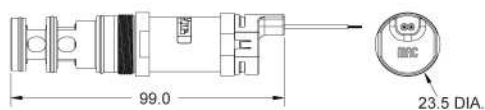
Note: Pico covers PC-PL have a 3rd Pin which is a location pin

Technical Data

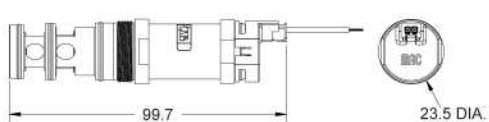
Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40μ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow:	Up to 0.60 Cv (4.0 W)
Voltage range:	-15% to +10% of nominal voltage

Dimensions

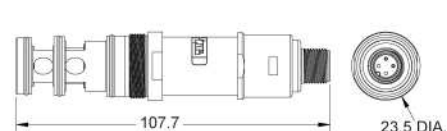
Flying leads



JST Connector



M12



BV221A valves

Function	Flow [max]	Manifold mounting	Series
3/2	Up to 0.6 Cv	Cartridge	BV321A

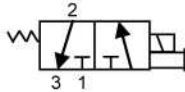
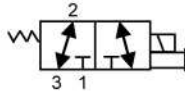
OPERATIONAL BENEFITS

1. Short stroke with high shifting forces
2. Balanced poppet, immune to pressure fluctuations
3. Precise repeatability
4. Solenoid isolated from contaminated air
5. Very few parts
6. Extremely long life
7. Unique mounting - no fasteners or screws required



How To Order

VALVE

Type	3-Way N.C.	3-Way universal valve
		
Cartridge	BV321A-CC1-00-xxxx-xxx	BV321A-CD1-00-xxxx-xxx

SOLENOID OPERATOR

SOLENOID OPERATOR																																												
Solenoid	Voltage	Lead wire length	Solenoid can (round)	Solenoid cover																																								
B Round	CA	24VDC (1.0W)	0* No lead wire	C For Top Cover Option and Can w/ Outer Threads																																								
	CB	24VDC (1.8W)	A 18"																																									
	CC	24VDC (2.5W)	B 24"																																									
	CD	24VDC (3.0W)	C 36"																																									
	CE	24VDC (4.0W)	D 48"																																									
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	CJ	12VDC (3.0W)																																										
	CK	12VDC (4.0W)																																										
			*Not available for flying leads cover Only option for Pico and M12 cover																																									
				<table><tr><th>M12</th><th>JST</th><th>Pico</th><th>Flying Leads</th><th></th></tr><tr><td></td><td>TA</td><td></td><td>BA</td><td>No ground wire</td></tr><tr><td>RC</td><td>TC</td><td>PC</td><td>BC</td><td>Blocking & suppr. diode & LED(no ground)</td></tr><tr><td>RE</td><td>TE</td><td>PE</td><td>BE</td><td>Blocking & suppr. diode (no ground)</td></tr><tr><td>RG</td><td>TG</td><td>PG</td><td>BG</td><td>LED (no ground)</td></tr><tr><td>RJ</td><td>TJ</td><td>PJ</td><td>BJ</td><td>MOV (no ground)</td></tr><tr><td>RL</td><td>TL</td><td>PL</td><td>BL</td><td>LED & MOV (no ground)</td></tr><tr><td>RN</td><td></td><td>PN</td><td></td><td>Transfer Board</td></tr></table>	M12	JST	Pico	Flying Leads			TA		BA	No ground wire	RC	TC	PC	BC	Blocking & suppr. diode & LED(no ground)	RE	TE	PE	BE	Blocking & suppr. diode (no ground)	RG	TG	PG	BG	LED (no ground)	RJ	TJ	PJ	BJ	MOV (no ground)	RL	TL	PL	BL	LED & MOV (no ground)	RN		PN		Transfer Board
M12	JST	Pico	Flying Leads																																									
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RN		PN		Transfer Board																																								
GA MAC JAC Connector																																												

GA MAC JAC Connector

Note: Pico covers PC-PL have a 3rd Pin which is a location pin

CIRCUIT BAR

Cyl. port size	Spacing (mm)	Side cylinder port	Bottom cylinder port
1/8"	25	CCMV21A-00ABA-xx	CCMV21A-00BBA-xx
1/4"	25	CCMV21A-00ABB-xx	CCMV21A-00BBB-xx

xx = Number of stations

Note: for valves mounted to bar at factory, add -9 to model numbers.

Note: Common inlet & exhaust are 3/8" NPTF

For BSPPL or BSPTR threads consult factory

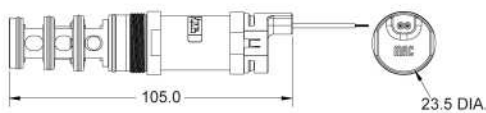
Technical Data

Fluid:	Compressed air, vacuum, inert gases
Pressure range:	Vacuum to 120 PSI
Lubrication:	Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)
Filtration:	40µ
Temperature range:	0°F to 120°F (-18°C to +50°C)
Flow:	Up to 0.60 Cv (4.0 W)
Voltage range:	-15% to +10% of nominal voltage

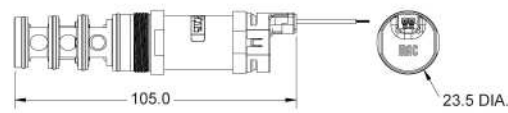
Tools: Manifold cavity step reamer: T-7573 • Insertion/removal socket: AT-1365 (Bit)

Dimensions

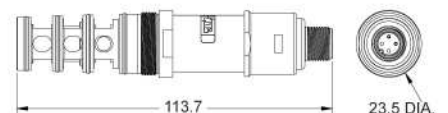
Flying leads



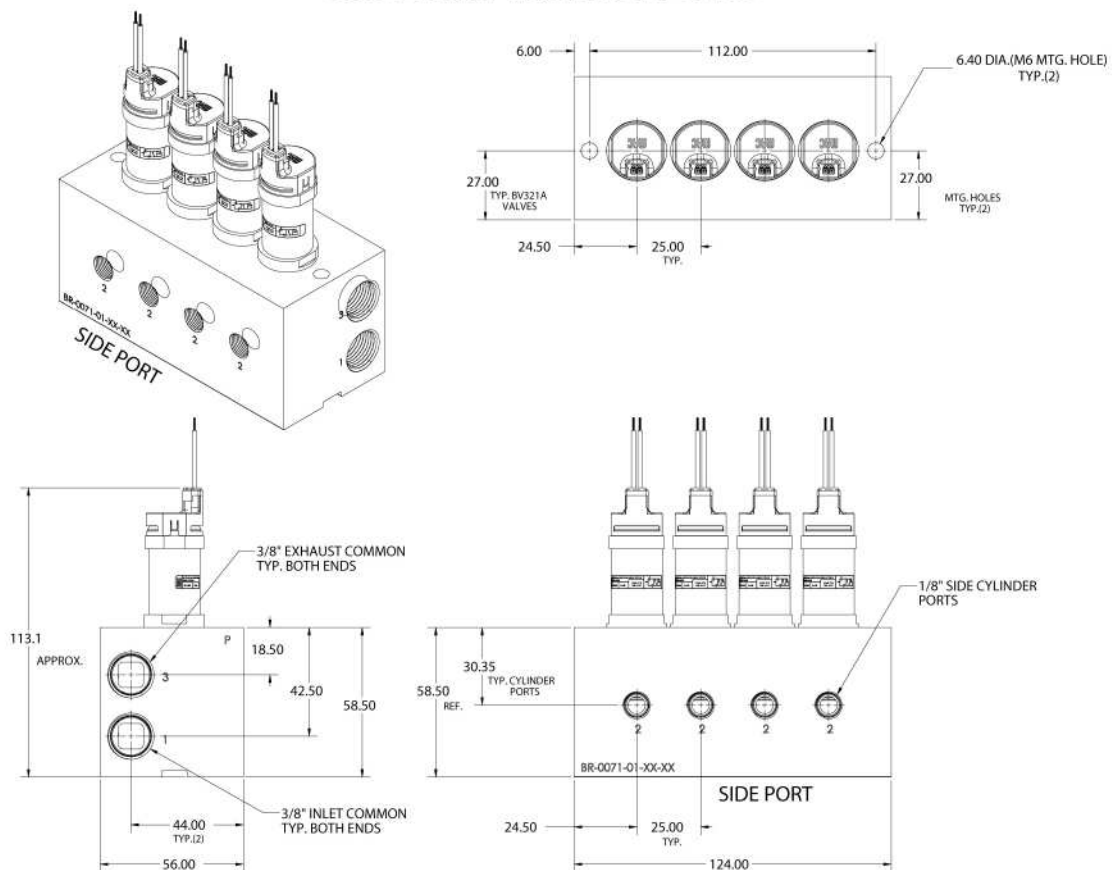
JST Connector



M12



CCMV21A bar with BV321A valves



Cartridge Modifications

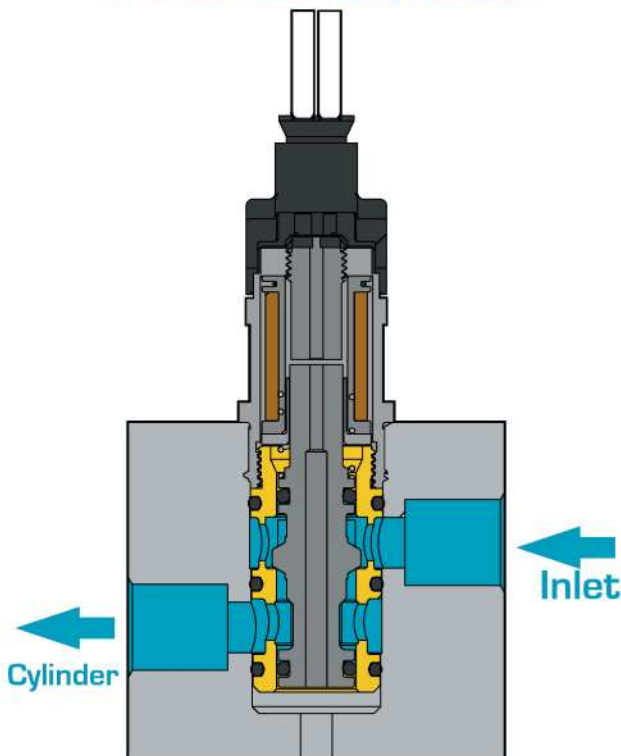
®

Our manufacturing process of the Bullet Valve cartridge body enables flexibility with regards to offering potential modifications that meet your specific application needs. An example of such modifications is the “axial flow” cartridge body we are currently offering for the BV209, BV210 and BV214 series.

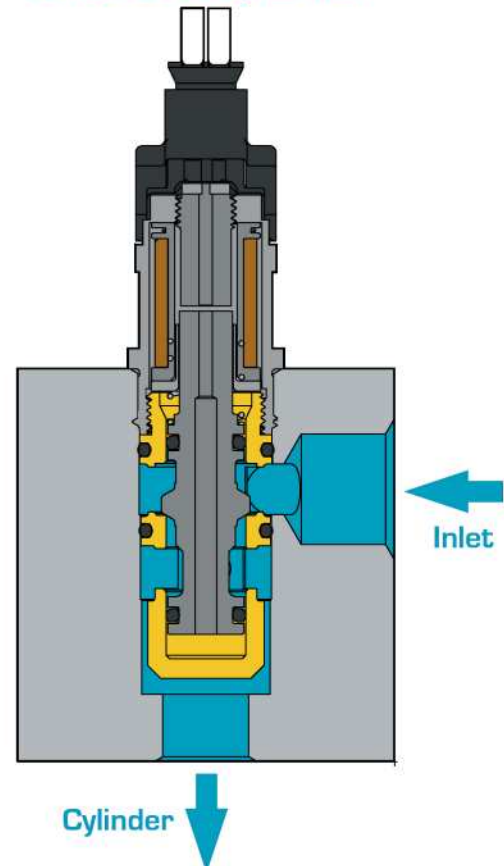
The “axial flow” cartridge enables the valve to flow air between the bottom of the valve body and manifold it is housed in – see figure below. This modification allows for a linear flow path out of the manifold producing measurably higher outlet pulse height (force) in blow off type of applications. We have currently used this modification for applications in the sorting industry with excellent results.

If you have an application that would benefit from utilizing the axial flow cartridge option or wish to discuss other potential cartridge modifications, please consult your local MAC distributor (MDN Associate). By understanding your application and valve requirements we can optimize the valve settings accordingly.

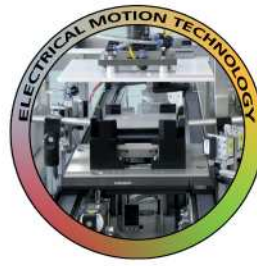
Standard 2 Way Bullet



Axial 2 Way Bullet



15



***Vous avez l'idée, nous la concrétisons.
Wij verheugen ons op uw aanvraag.
We look forward to your application.***



LDA Belgium

Hoge Buizen 53
1980 Eppegem
Belgium

Tel. +32 (0)2-266 13 13

Mail: LDA@LDA.be

www.LDA.be